

Assembly Manual

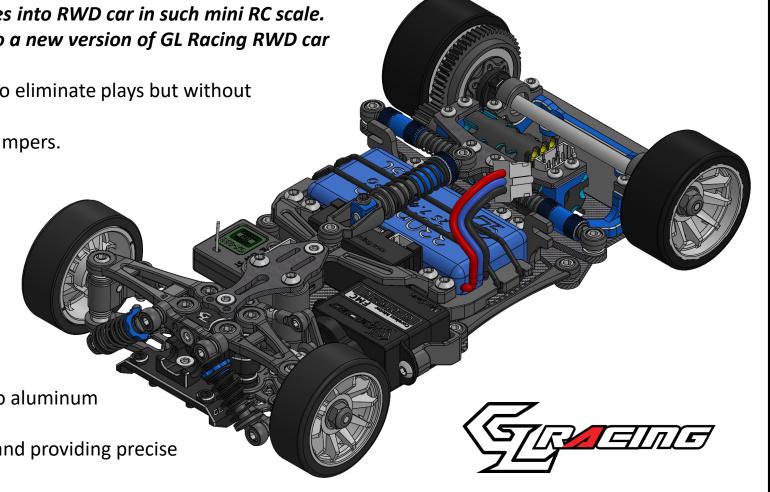
www.gl-racing.com

Rev-02

GLR is the first RWD of GL Racing and till now it is still one of the top selling products of us. GT incorporated a lot of innovative technologies into RWD car in such mini RC scale. GTR consolidated both of their strengthens into a new version of GL Racing RWD car and with additional new features.

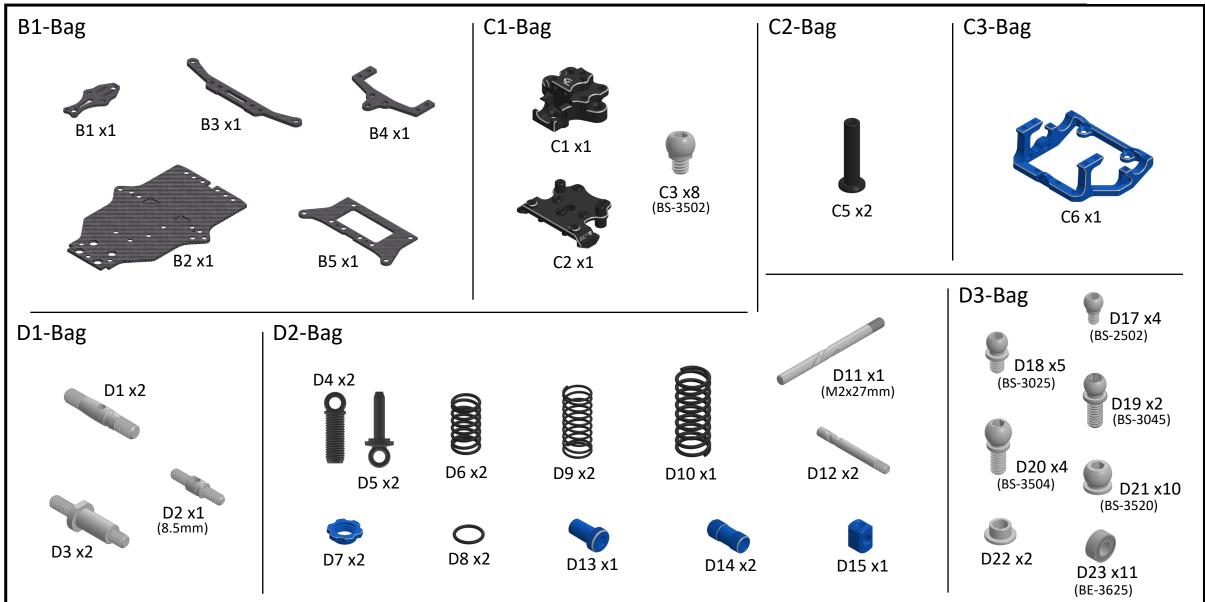
1, Ball joints front suspension arms which help to eliminate plays but without scarify their smoothness.

- 2, Adjustable dust proof central and rear side dampers.
- 3, The lowest CG car of GL Racing as of today.
- 4, Super wide offset creates ultra stability of the car even 0 degree offset rims are used.
- 5, Market well received T-shape central and rear side dampers layout.
- 6, Ride height adjustable motor mount (Option parts for ride height adjustments to be sold separately).
- 7, Front anti-roll bar with bearings (Option).
- 8, Dual steering arms system can be upgraded to aluminum and have saver capability (Option).
- 9, New version Titanium servo is more durable and providing precise handling experience (to be sold separately).

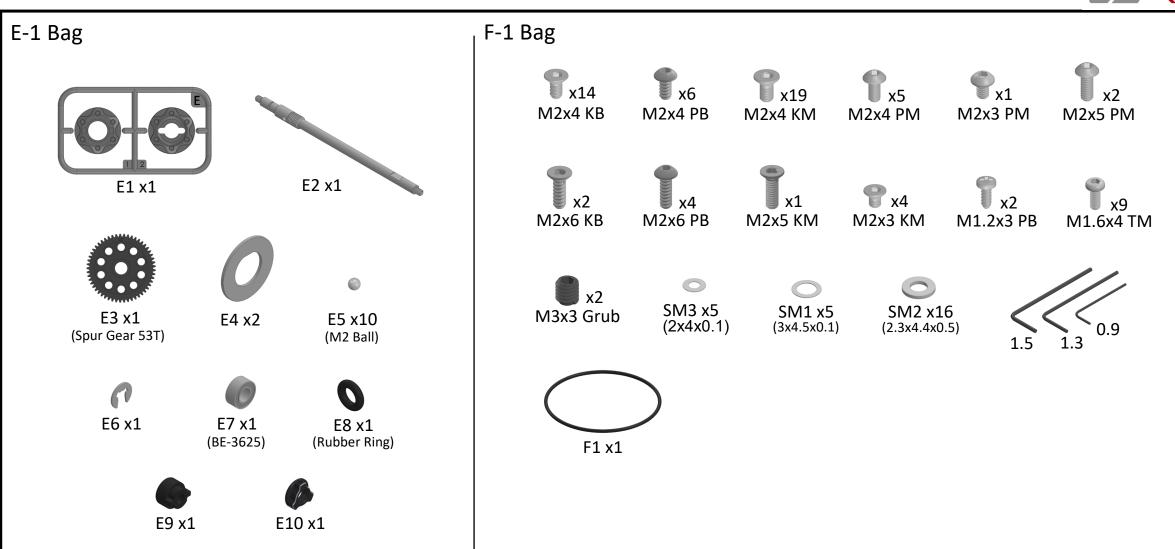


A1-Bag A2-Bag A3-Bag A4-Bag A7-Bag A5-Bag A6-Bag A8-Bag 257014 x1 12T x1 9T x1 13T x1 257020 x1 10T x1 Lock Nut x1 14T x1 11T x1 307520 x1













M2x4 KM x3



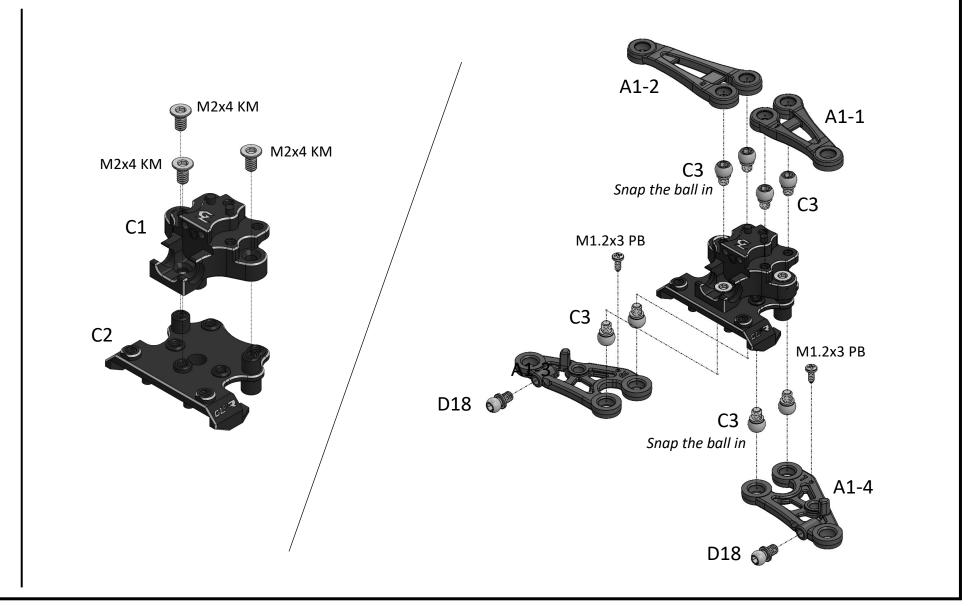
M1.2x3 PB x2



C3 x8 (BS-3502)

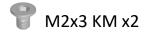


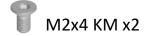
D18 x2 (BS-3025)

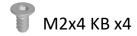


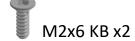


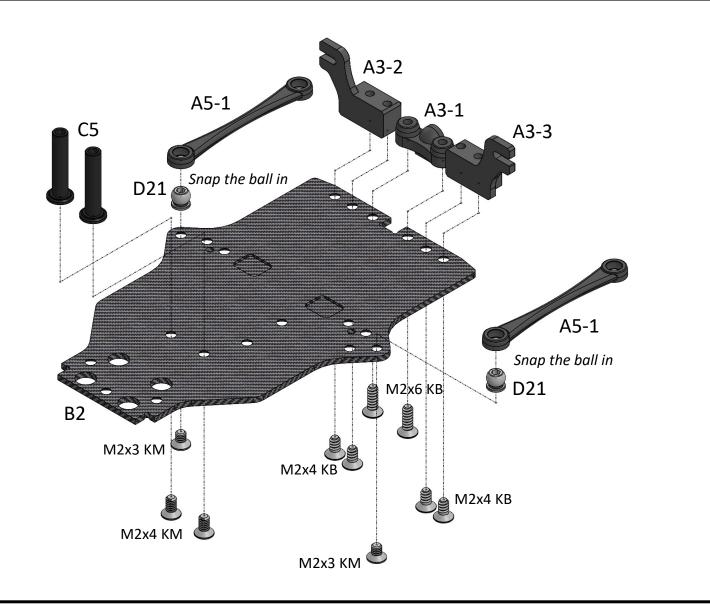














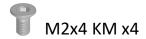






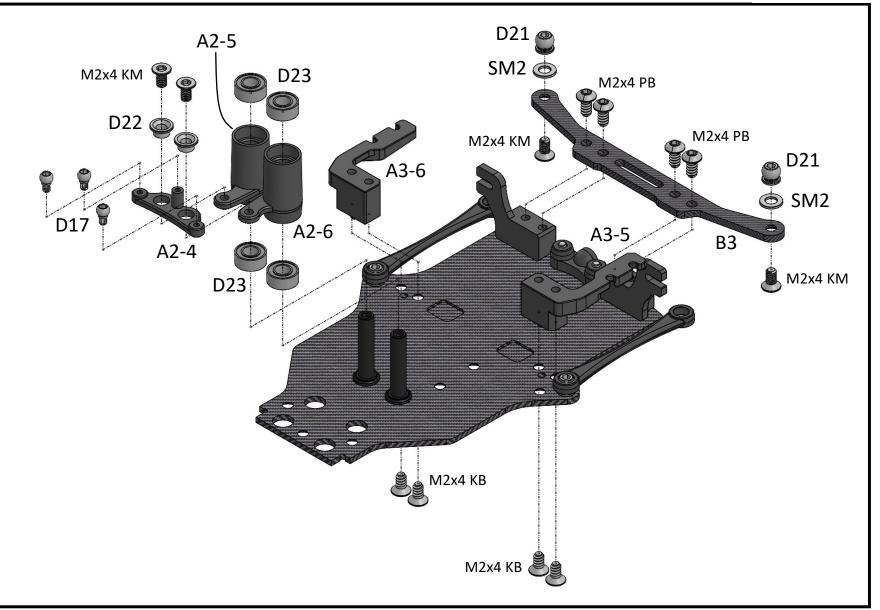


SM2 x2 (2.3x4.4x0.5)

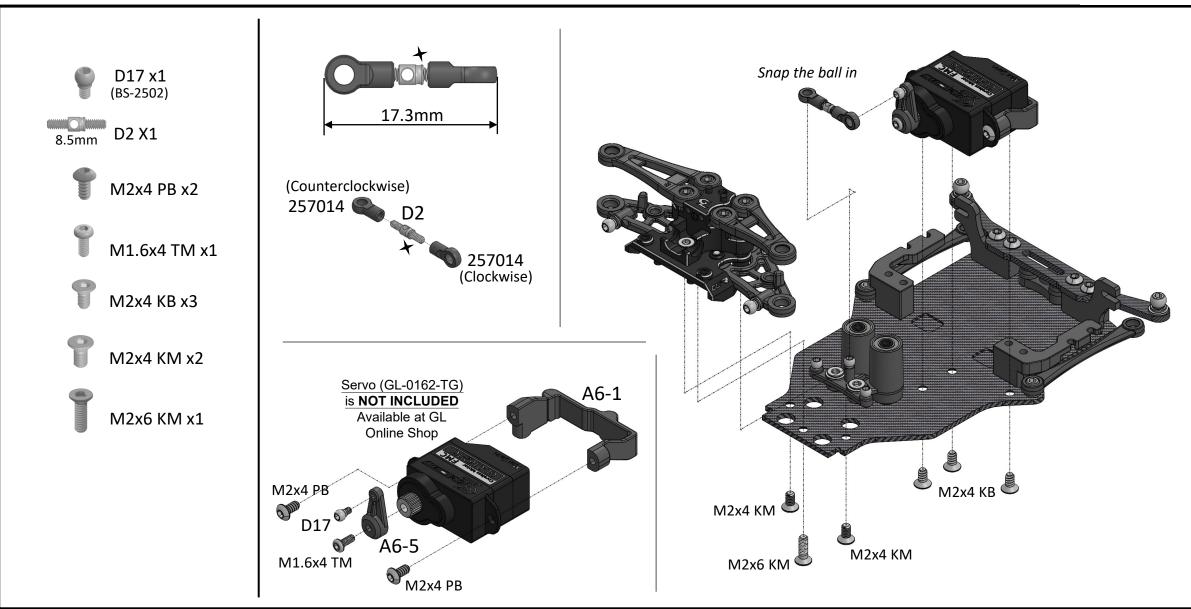


M2x4 PB x4

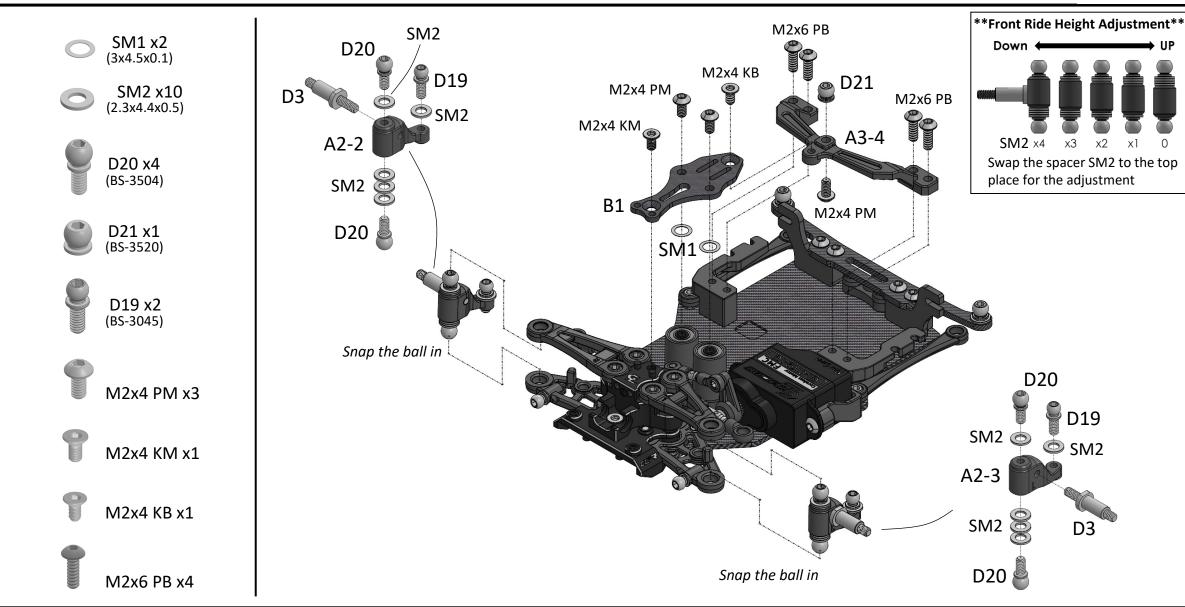
M2x4 KB x4



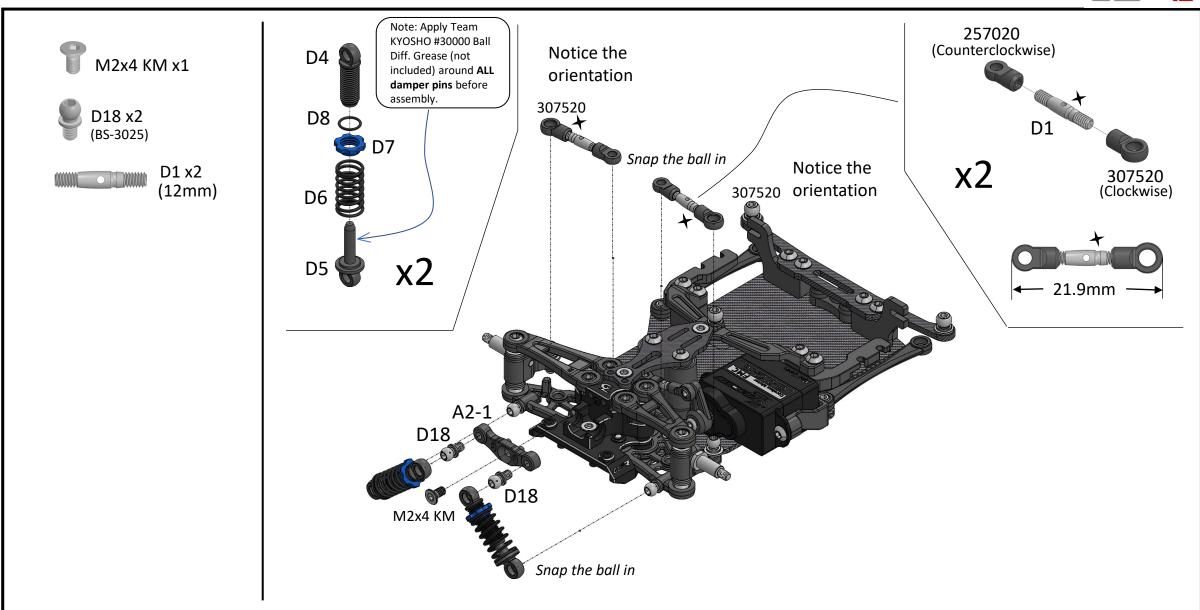
















E5 x10 (M2 Ball)



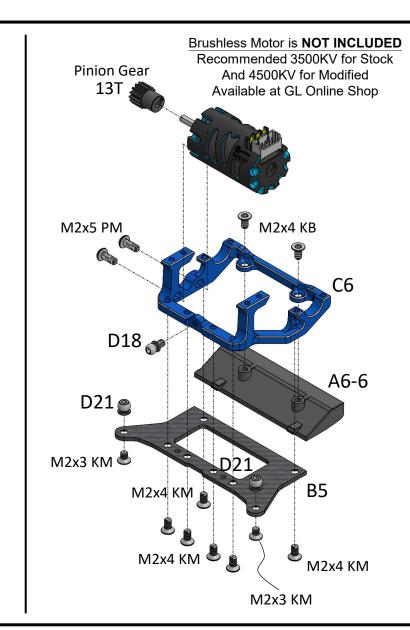
D21 x2 (BS-3520)

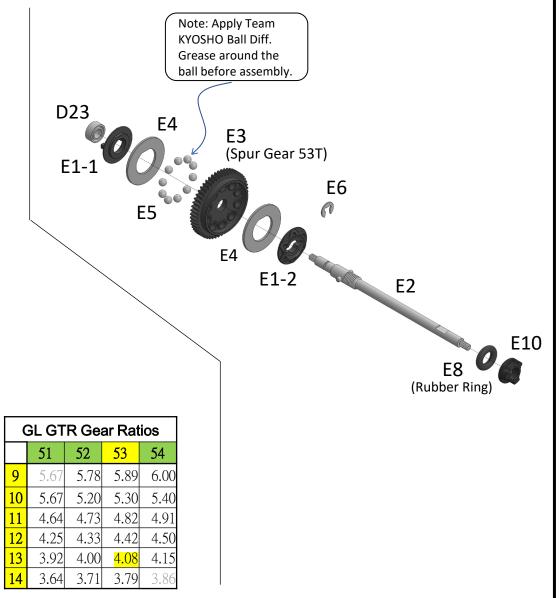
M2x3 KM x2

M2x4 KM x6

M2x4 KB x2

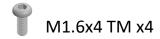
M2x5 PM x2

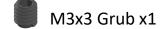


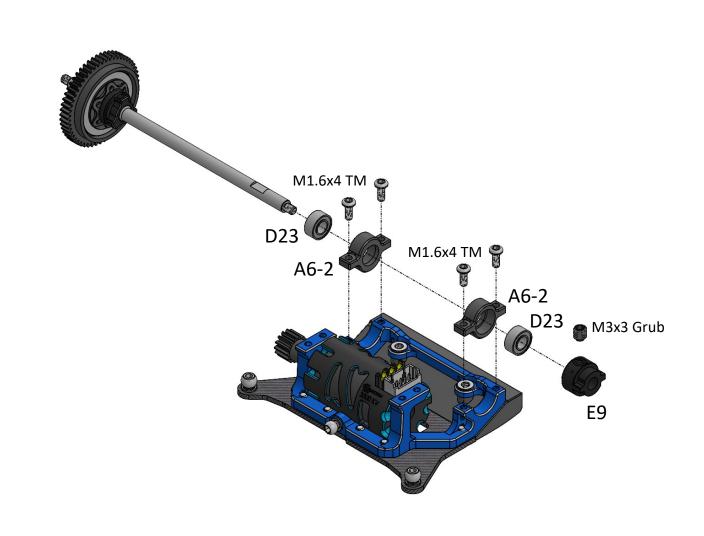




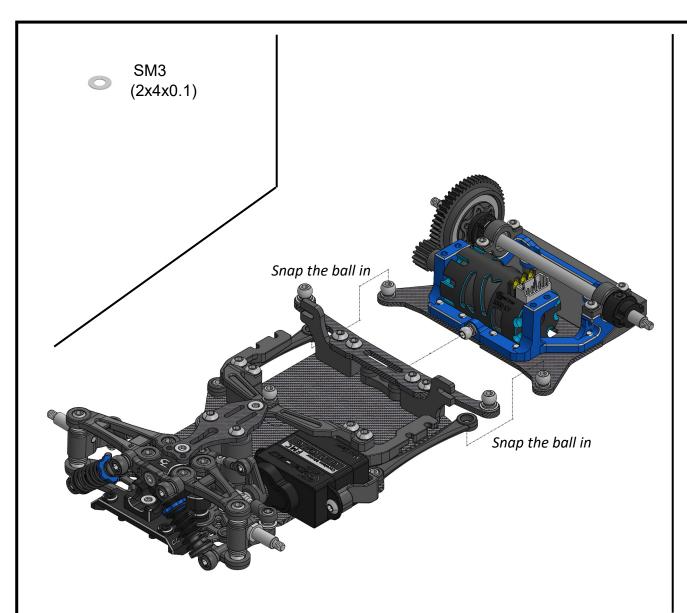






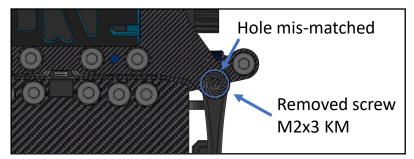






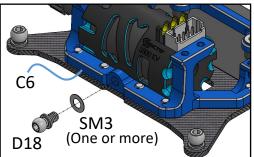
Once 3 ball joints are snapped then check the rear part are moving freely. If not, follow the below step to fix it.

1. Keeping 3 joints are snapped. Remove either M2x3 KM screw (see Pic1). You may see the screw hole (D21) is mis-matched with B5.



Pic1

2, In this case, apply SM3 (2x4x0.1) in between of D18 and C6 (see Pic2). Until you see the screw hole (D21) in centered with B5.

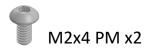


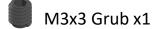
Pic2

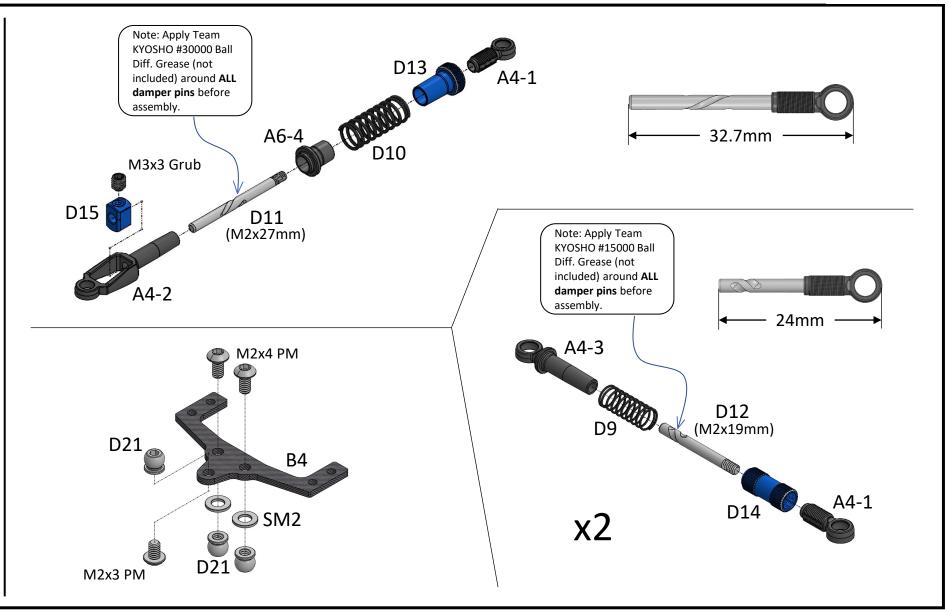
3, Reinstalled the screw M2x3 then check again rear part that can be moving freely now. If not, go back to step 1.



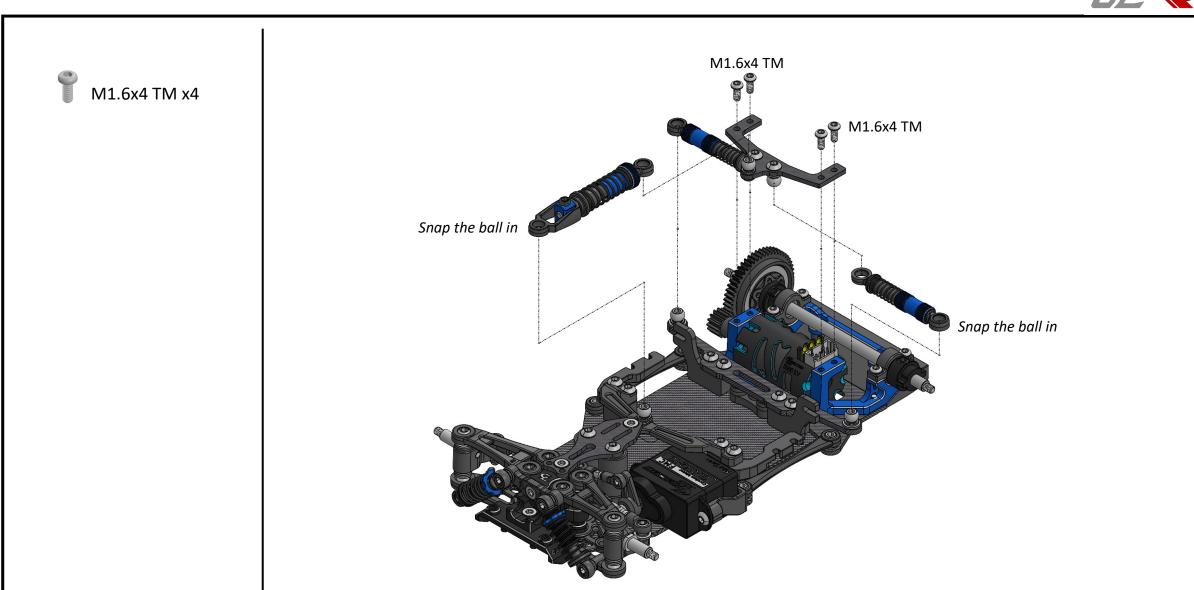






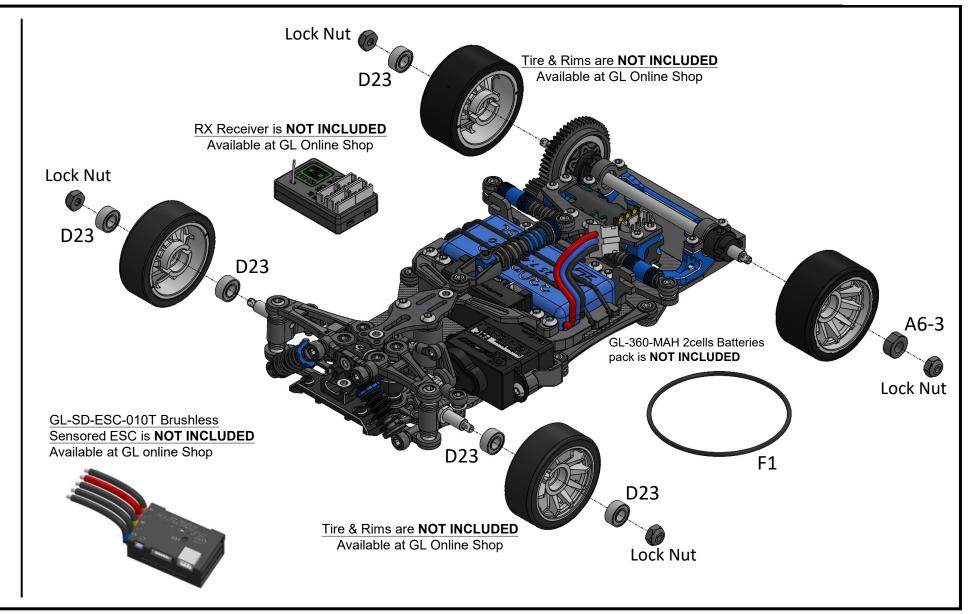










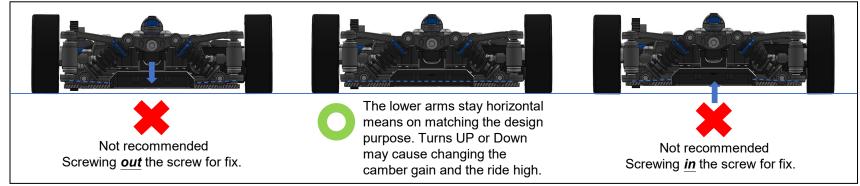


GL GTR basic setup/assembly tips on RCP Track

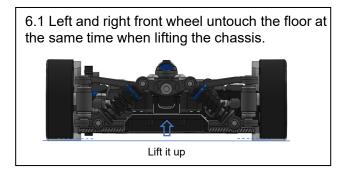


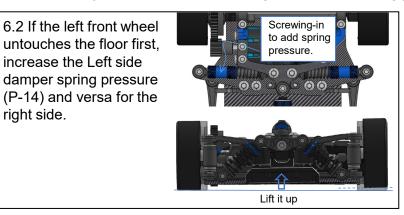
- , Check all the ball joints to make sure they are moving freely especially after motor and its sensor wire are installed.
- 2, Check the Rear-Subframe to make sure it is moving freely. If it is not, please refer to P-13 to adjust it again.
- 3, Applying grease on ball differential (P-11) and Shocks (P-14). Don't put too much grease on them and more frequent maintenance is recommended.
- 4, Suggest to use superglue to fix the tire onto the rim.
- 5, Adjust the small screw of the front lower suspension arms to make sure left and right arms are at horizontal position with the floor as indicated in Pic 5.1.

Pic 5.1



6, Check the chassis left / right balance by lifting the front chassis as indicated in Pic 6.1 and adjust the side damper spring pressure accordingly as indicated in Pic 6.2.





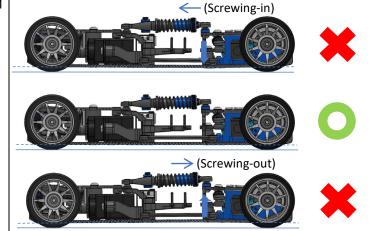
GL GTR basic setup/assembly tips on RCP Track



Tips: If the car is new or just re-builded, suggest to do point 6 first then to plug sensor and soldering motor wire. It will effect the result if the length of all wires are not suitable. It means that if you did nothing wrong, you will have the same result after all wires installed.

- 7, Preload the side damper springs can help to increase the stability of the car.
- 8. Adjust the center damper spring as indicated to make sure the chassis is at horizontal position with the floor as indicated in Pic 8.1.

Pic 8.1



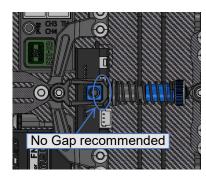
Waist Down

- If the situation is on the left, screwing-in (add pressure) the D13 (see page 14) until the chassis Front and Rear going straight.
- If the situation is on the left, congratulations!!! Go ahead for the race.

Waist up

- If the situation is on the left, screwing-out (depress) the D13 (see page 14) until the chassis Front and Rear down to straight.
- 9, NO DROOP is recommended as indicated in Pic 9.1.

Pic 9.1



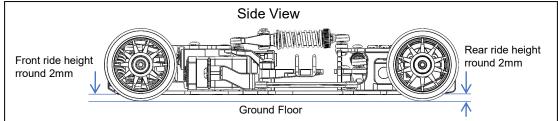
Adjust the D15 (page 14) with NO gap but need to keep the point 8 Front and Rear chassis in straight. This Gap = Droop for having unstable in all the time running on the high traction RCP track.

GL GTR basic setup/assembly tips on RCP Track



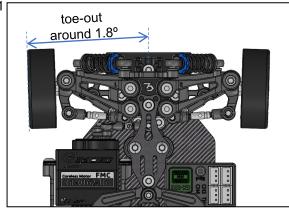
10, Adjust the ride height as indicated in Pic 10.1 around 2mm is recommended.

Pic 10.1



11, Adjust the length of Steering Rods (P-10) to somewhere in between 21.9mm & 22.2mm as indicated in Pic 11.1. Toe-in position is recommended for more stable in cornering and running straight.

Pic 11.1



Steering Rod length

21.9mm is around toe-out 1.8° per side (for beginner)

22.2mm is around toe-out 1.5° per side (for expert)

- 12, For beginner: Motor 2500KV, Front Tire GT0001-S19/GT0001-S20, Rear Tire MZR-V1R05/MZR-V1R10.
- 13, For stock: Motor 3500KV, Front Tire GT0001-S18.5/GT0001-S19. Rear Tire MZR-V1R05/MZR-V1R10.
- 14, For modified: Motor 4500KV or above, Front Tire GT0001-S18/GT0001-S18.5, Rear Tire MZR-V1R05/MZR-V1R10.
- 15, After installed the body (Auto Scale or Lexan), check again of all the moving parts are not touching / jamming during travelling.

GLR-GT Options



